TELETYPESETTER®

BULLETIN 52B

PARTS FOR ADAPTER KEYBOARDS AND ACCESSORIES

FAIRCHILD GRAPHIC EQUIPMENT
A Division of Fairchild Camera and Instrument Corporation

FAIRCHILD DRIVE, PLANVIEW, L. I., NEW YORK

TELETYPESETTER®

BULLETIN 52B

PARTS FOR ADAPTER KEYBOARDS AND ACCESSORIES



FAIRCHILD GRAPHIC EQUIPMENT
A Division of Fairchild Camera
and Instrument Corporation

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Printed in U.S.A.

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NOV. 1962

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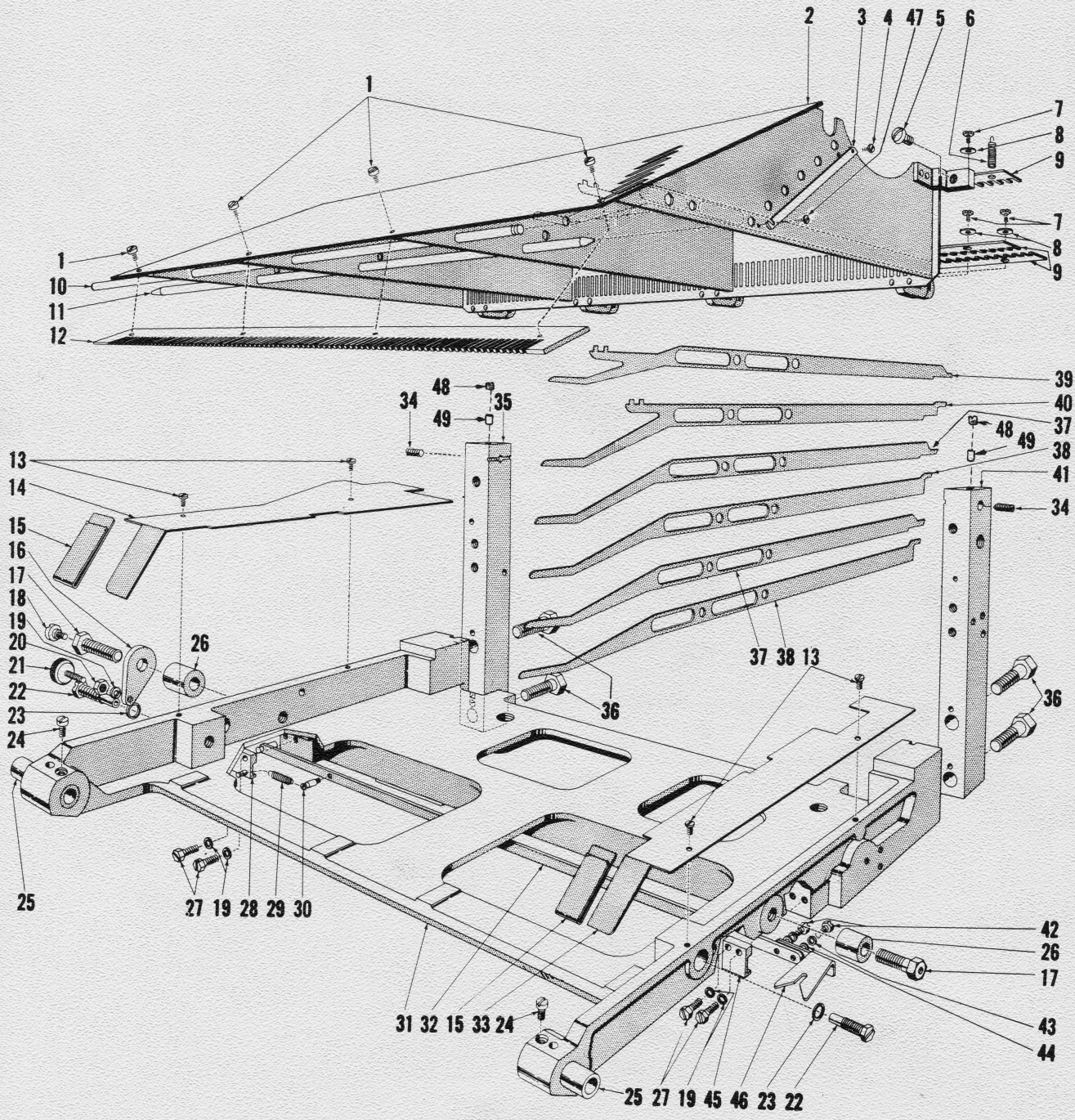
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TELETYPESETTER ADAPTER KEYBOARD

TNK-1

FOR USE ON INTERTYPE, 90 CHANNEL LINECASTING MACHINES.



CHANGE 1

TNK-1

PARTS LIST

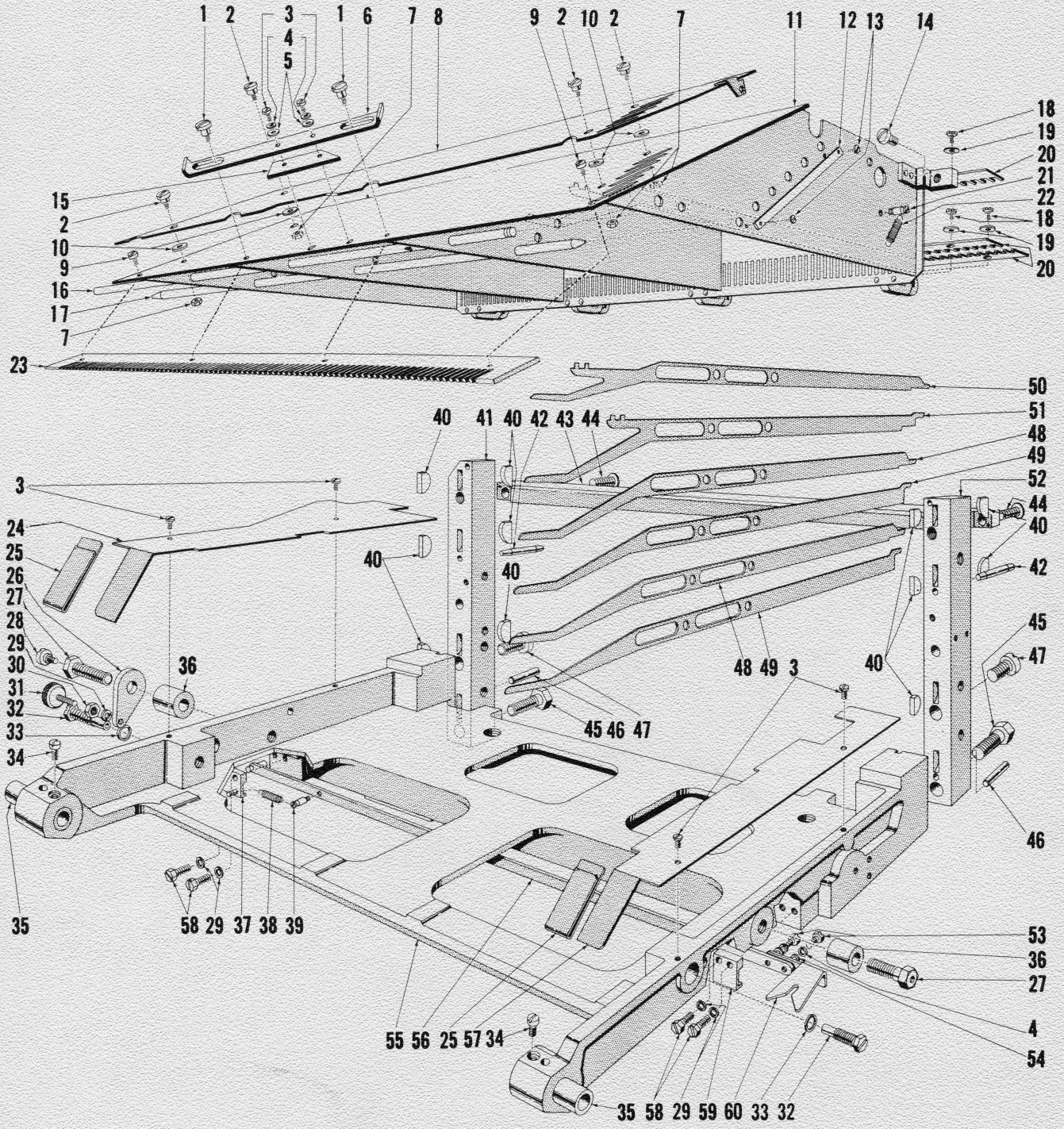
ITEM NO.	PART NO.	DESCRIPTION	QUANTITY
1	1298	Screw	4
2	85630	Keyboard Body	1
3	85633	Rod Keeper	1
4	85634	Screw	1
5	85620	Screw	2
6	85646	Spring	1
7	132217	Screw	12
8	98718	Washer	12
9	85643	Guide	3
10	85632	Rod	1
11	85642	Rod	1
12	85631	Comb	1
13	8543	Screw	4
14	85603	Cover	1
15	120552	Cover	2
16	85607	Plate	1
17	85606	Screw	2
18	1103	Screw	1
19	2669	Lock Washer	5
20	74036	Nut	1
21	75200	Screw	1
22	74252	Screw	2
23	73175	Lock Washer	2
24	1121	Screw	2
25	85594	Bushing	2
26	85605	Collar	2
27	6745	Screw	4
28	85614	Guide	1
29	3610	Spring	1
30	74692	Post	1
31	85703	Base	1
32	85615	Push Rod	1
33	85602	Cover	1
34	86008	Screw	2
35	85705	Post	1
36	85706	Screw	4
37	85639	Keylever	30
38	85638	Keylever	31
39	85637	Keylever	15
40	85636	Keylever	15
41	85704	Post	1
42	6746	Screw	2
43	2191	Lock Washer	2
44	7002	Washer	2
45	85730	Guide	1
46	85616	Bracket	1
47	132216	Screw	1
48	132222	Lock Screw	2
49	132223	Plug	2

TELETYPESETTER ADAPTER KEYBOARD

TLK-1

FOR USE ON STANDARD LINOTYPE LINECASTING MACHINES, AMERICAN MODELS, 5, 8, 14, 18, 19, 25 AND 26.

Used on Model 5 Serial Numbers 12708 to 53323.
Used on Model 8 and 14 Serial Numbers to 37809.
Used on Model 18 Serial Numbers 12708 and up.
Used on Model 19 Serial Numbers 12708 to 37810.
Used on Models 25 and 26 up to Serial Number 37809.



ORIGINAL

TLK-1

PARTS LIST

ITEM NO.	PARTS NO.	DESCRIPTION	QUANTITY
1	85652	Screw	2
2	85649	Screw	4
3	8543	Screw	6
4	2191	Lock Washer	4
5	80721	Washer	2
6	85737	Slide	1
7	5599	Nut	4
8	86280	Plate	1
9	1298	Screw	2
10	71047	Shim	4
11	85659	Keyboard Body	1
12	85654	Rod Keeper	1
13	85655	Screw	2
14	85694	Screw	2
15	85738	Wedge	1
16	85653	Rod	1
17	85642	Rod	1
18	121551	Screw	12
19	98718	Washer	12
20	85660	Guide	3
21	85658	Post	1
22	85657	Spring	1
23	85631	Comb	1
24	85603	Cover	1
25	120552	Cover	2
26	85607	Plate	1
27	85606	Screw	2
28	1103	Screw	1
29	2669	Lock Washer	5
30	74036	Nut	1

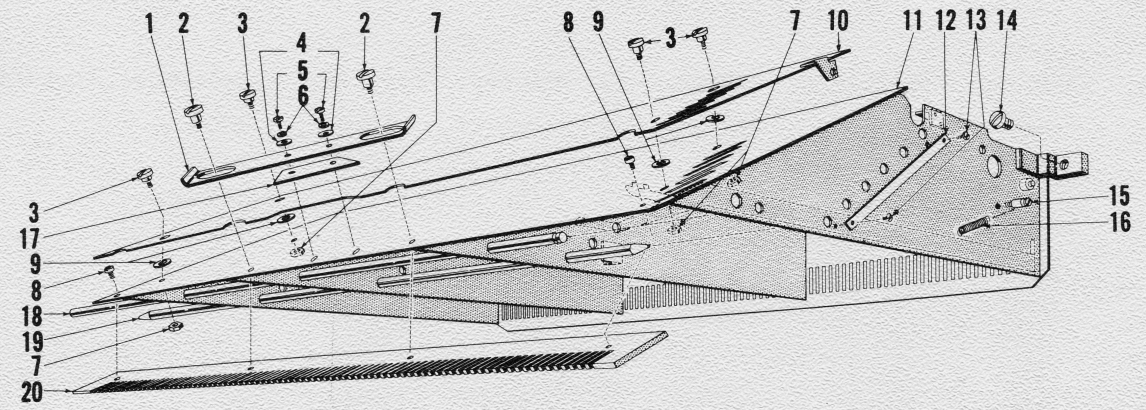
ITEM NO.	PARTS NO.	DESCRIPTION	QUANTITY
31	75200	Screw	1
32	74252	Screw	2
33	73175	Lock Washer	2
34	1121	Screw	2
35	85594	Bushing	2
36	85605	Collar	2
37	85614	Guide	1
38	3610	Spring	1
39	74692	Post	1
40	85686	Key	12
41	85700	Post	1
42	85689	Dowel	2
43	85692	Bar	1
44	55397	Screw	2
45	85687	Screw	2
46	85688	Dowel	2
47	85701	Screw	2
48	85639	Keylever	30
49	85638	Keylever	31
50	85637	Keylever	15
51	85636	Keylever	15
52	85699	Post	1
53	6746	Screw	2
54	7002	Washer	2
55	89214	Base	1
56	85615	Push Rod	1
57	85602	Cover	1
58	6745	Screw	4
59	85730	Guide	1
60	85616	Bracket	1

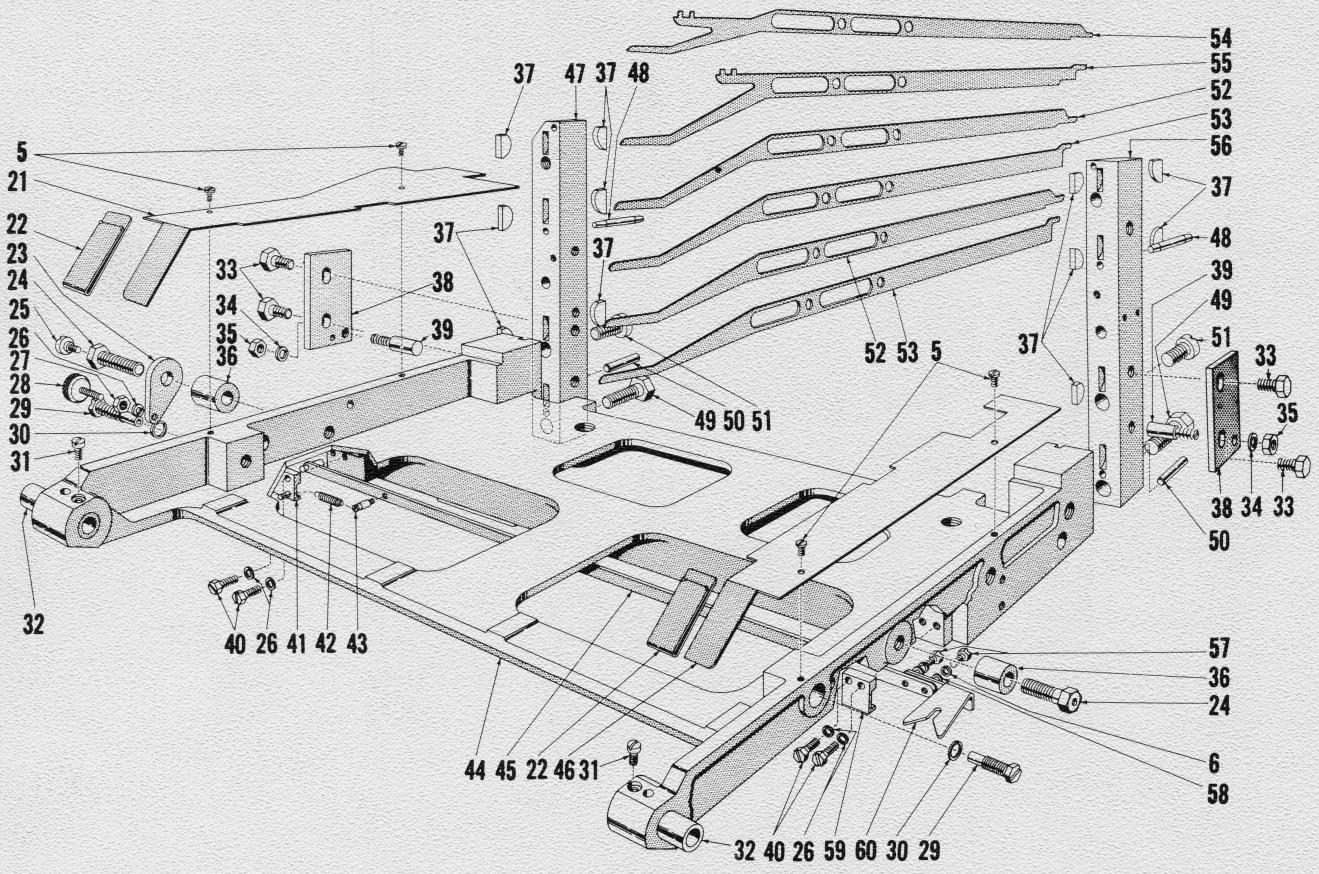
TELETYPESETTER ADAPTER KEYBOARD

TLK-2

FOR USE ON STANDARD LINOTYPE LINECASTING MACHINES, AMERICAN MODELS 8, 14, 25 and 26.

Used on Model 8, 14, 25 and 26, Serial Numbers 37810 to 46630.





ORIGINAL

TLK-2

PARTS LIST

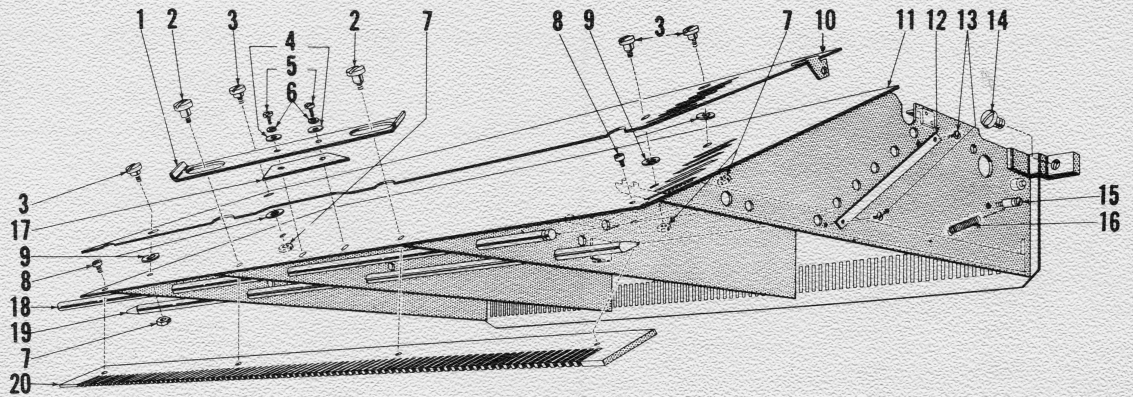
ITEM NO.	PARTS NO.	DESCRIPTION	QUANTITY
1	85737	Slide	1
2	85652	Screw	2
3	85649	Screw	4
4	80721	Washer	2
5	8543	Screw	6
6	2191	Lock Washer	4
7	5599	Nut	4
8	1298	Screw	2
9	71047	Shim	4
10	86280	Plate	1
11	85647	Keyboard Body	1
12	85654	Rod Keeper	1
13	85655	Screw	2
14	85694	Screw	2
15	85658	Post	1
16	85657	Spring	1
17	85738	Wedge	1
18	85653	Rod	1
19	85642	Rod	1
20	85631	Comb	1
21	85603	Cover	1
22	120552	Cover	2
23	85607	Plate	1
24	85606	Screw	2
25	1103	Screw	1
26	2669	Lock Washer	5
27	74036	Nut	1
28	75200	Screw	1
29	74252	Screw	2
30	73175	Lock Washer	2
31	1121	Screw	2
32	85594	Bushing	2
33	89234	Screw	4
34	2449	Lock Washer	2
35	125224	Nut	2
36	85605	Collar	2
37	85686	Key	12
38	89067	Plate	2
39	89068	Stud	2
40	6745	Screw	4
41	85614	Guide	1
42	3610	Spring	1
43	74692	Post	1
44	85683	Keyboard Base	1
45	85615	Push Rod	1
46	85602	Cover	1
47	85700	Post	1
48	85689	Dowel	2
49	85687	Screw	2
50	85688	Dowel	2
51	85701	Screw	2
52	85639	Keylever	30
53	85638	Keylever	31
54	85637	Keylever	15
55	85636	Keylever	15
56	85699	Post	1
57	6746	Screw	2
58	7002	Washer	2
59	85730	Guide	1
60	85616	Bracket	1

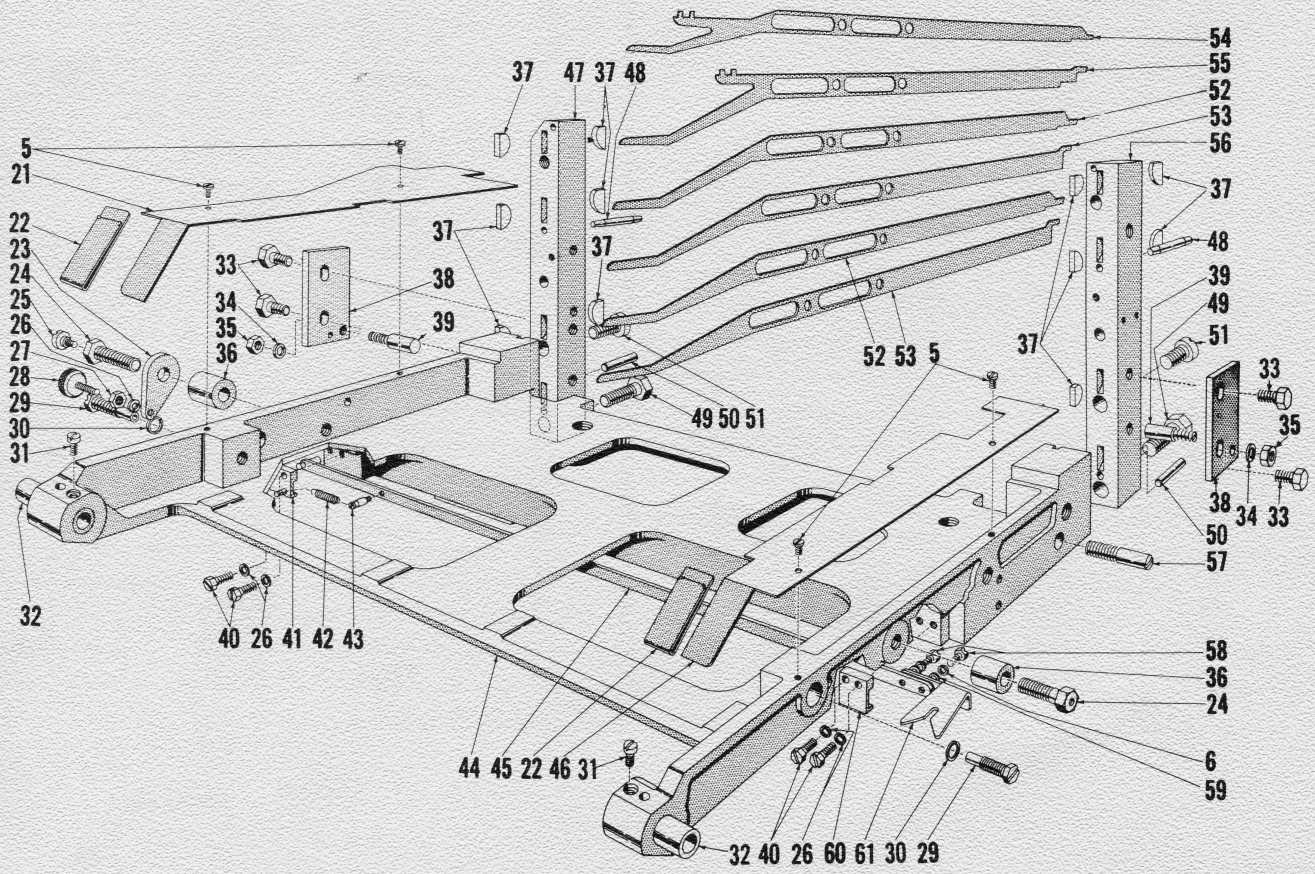
TELETYPESETTER ADAPTER KEYBOARD

FOR USE ON STANDARD LINOTYPE LINECASTING MACHINES, AMERICAN MODELS 5, 8, 14, 25, 26, 29, and 31.

TLK-4

Used on Model 5, 8, 14, 25, 26, 29 and 31 Serial Numbers above 46631 (Swinging Keyboard).





ORIGINAL

TLK-4

PARTS LIST

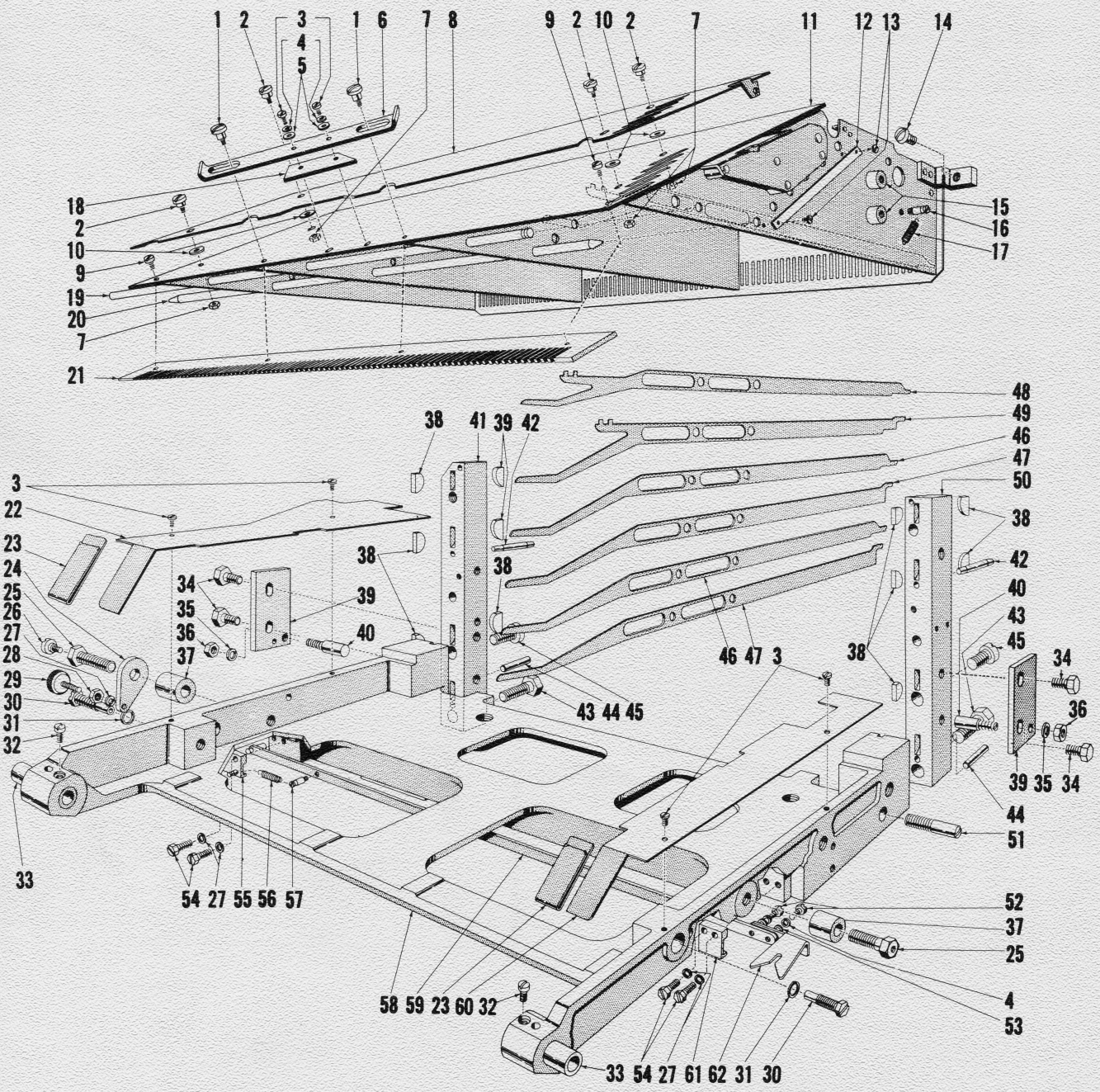
ITEM NO.	PARTS NO.	DESCRIPTION	QUANTITY
1	85737	Slide	1
2	85652	Screw	2
3	85649	Screw	4
4	80721	Washer	2
5	8543	Screw	6
6	2191	Lock Washer	4
7	5599	Nut	4
8	1298	Screw	2
9	71047	Shim	4
10	86280	Plate	1
11	85647	Keyboard Body	1
12	85654	Rod Keeper	1
13	85655	Screw	2
14	85694	Screw	2
15	85658	Post	1
16	85657	Spring	1
17	85738	Wedge	1
18	85653	Rod	1
19	85642	Rod	1
20	85631	Comb	1
21	85603	Cover	1
22	120552	Cover	2
23	85607	Plate	1
24	85606	Screw	2
25	1103	Screw	1
26	2669	Lock Washer	5
27	74036	Nut	1
28	75200	Screw	1
29	74252	Screw	2
30	73175	Lock Washer	2
31	1121	Screw	2
32	85594	Bushing	2
33	89234	Screw	4
34	2449	Lock Washer	2
35	125224	Nut	2
36	85605	Collar	2
37	85686	Key	12
38	89067	Plate	2
39	89068	Stud	2
40	6745	Screw	4
41	85614	Guide	1
42	3610	Spring	1
43	74692	Post	1
44	85683	Keyboard Base	1
45	85615	Push Rod	1
46	85602	Cover	1
47	86277	Post	1
48	85689	Dowel	2
49	85687	Screw	2
50	85688	Dowel	2
51	85701	Screw	2
52	85639	Keylever	30
53	85638	Keylever	31
54	85637	Keylever	15
55	85636	Keylever	15
56	86276	Post	1
57	86271	Screw	1
58	6746	Screw	2
59	7002	Washer	2
60	85730	Guide	1
61	85616	Bracket	1

TELETYPESETTER ADAPTER KEYBOARD

TLK-5

FOR USE ON STANDARD LINOTYPE LINECASTING MACHINES.
AMERICAN MODELS 25 AND 26 EQUIPPED WITH POWER SHIFT.

Used on Model 25 and 26, Serial Numbers 48488 and up.



ORIGINAL

TLK-5

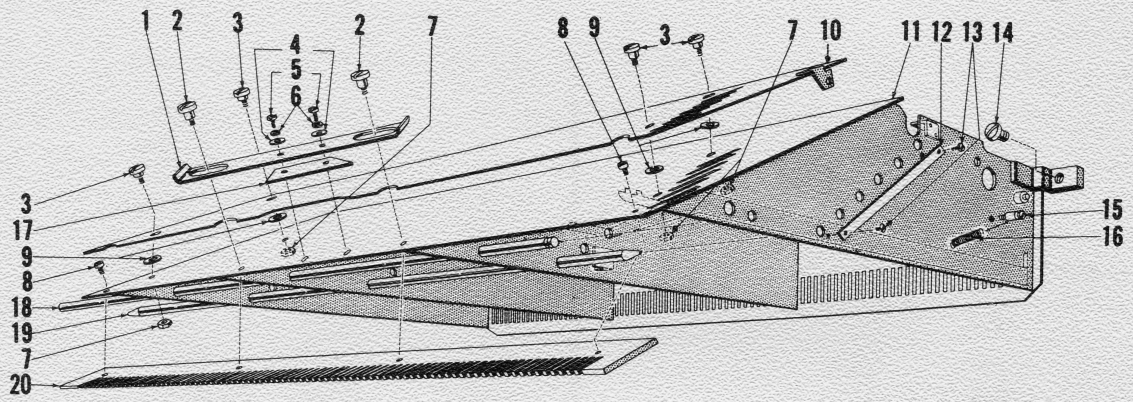
PARTS LIST

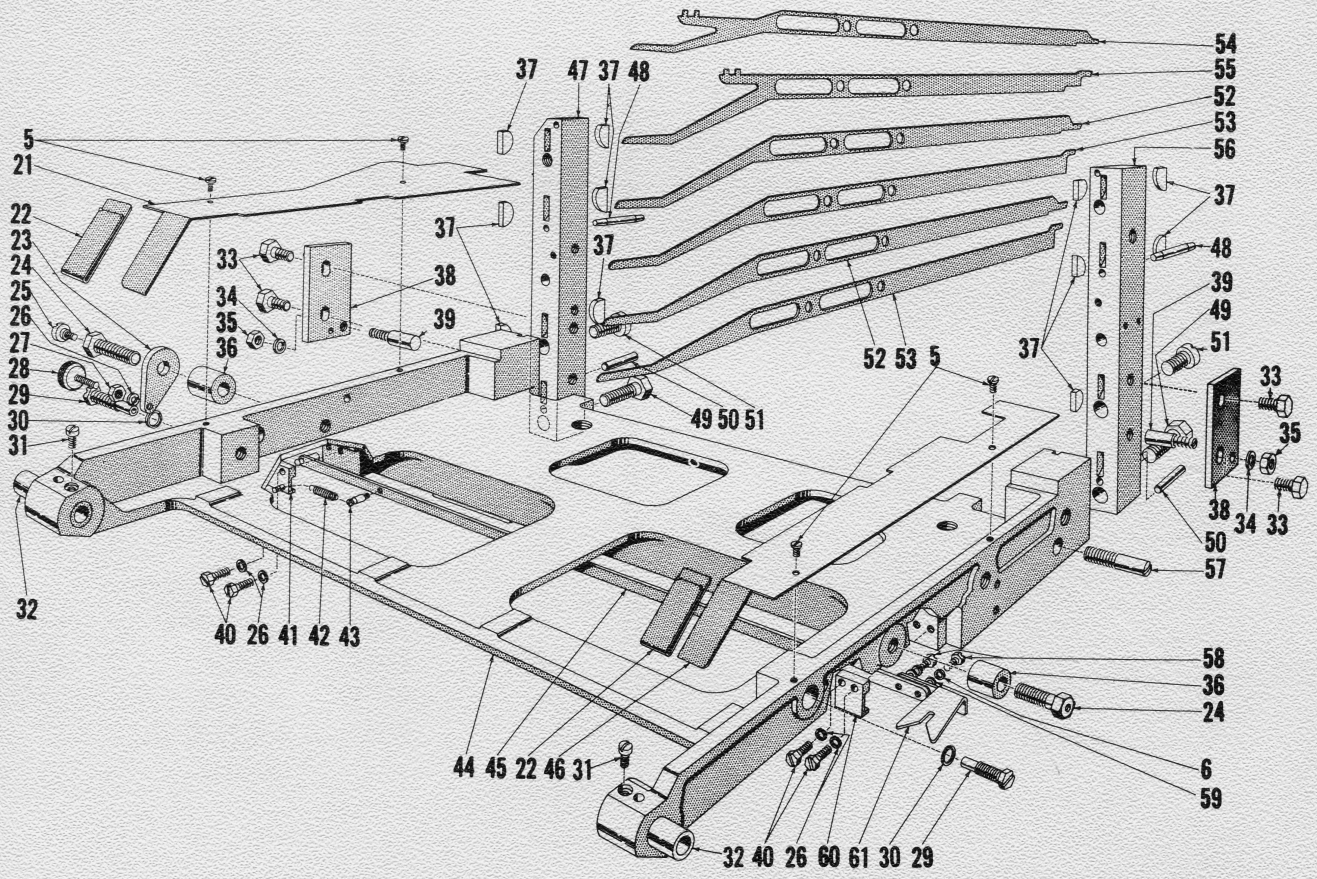
ITEM NO.	PARTS NO.	DESCRIPTION	QUANTITY
1	85652	Screw	2
2	85649	Screw	4
3	8543	Screw	4
4	2191	Lock Washer	4
5	80721	Washer	2
6	85737	Slide	1
7	5599	Nut	4
8	86280	Plate	1
9	1298	Screw	2
10	71047	Shim	4
11	92540	Keyboard Body	1
12	85654	Rod Keeper	1
13	85655	Rod Screw	2
14	85694	Bracket Screw	2
15	92544	Stud	2
16	85658	Post	1
17	85657	Spring	1
18	85738	Wedge	1
19	85653	Rod	1
20	85642	Rod	1
21	85631	Comb	1
22	85603	Cover	1
23	120552	Cover	2
24	85607	Plate	1
25	85606	Screw	2
26	1103	Screw	1
27	2669	Lock Washer	5
28	74036	Nut	1
29	75200	Screw	1
30	74252	Screw	2
31	73175	Lock Washer	2
32	1121	Screw	2
33	85594	Bushing	2
34	89234	Screw	4
35	2449	Lock Washer	2
36	125224	Nut	2
37	85605	Collar	2
38	85686	Key	12
39	89067	Plate	2
40	89068	Stud	2
41	86277	Post	1
42	85689	Dowel	2
43	85687	Screw	2
44	85688	Dowel	2
45	85701	Screw	2
46	85639	Keylever	30
47	85638	Keylever	31
48	85637	Keylever	15
49	85636	Keylever	15
50	86276	Post	1
51	86271	Screw	1
52	6746	Screw	2
53	7002	Washer	2
54	6745	Screw	4
55	85614	Guide	1
56	3610	Spring	1
57	74692	Post	1
58	85683	Keyboard Base	1
59	85615	Push Rod	1
60	85602	Cover	1
61	85730	Guide	1
62	85616	Bracket	1

TELETYPESETTER ADAPTER KEYBOARD

TLK-7

FOR USE ON LINOTYPE COMET LINECASTING MACHINES.





ORIGINAL

TLK-7

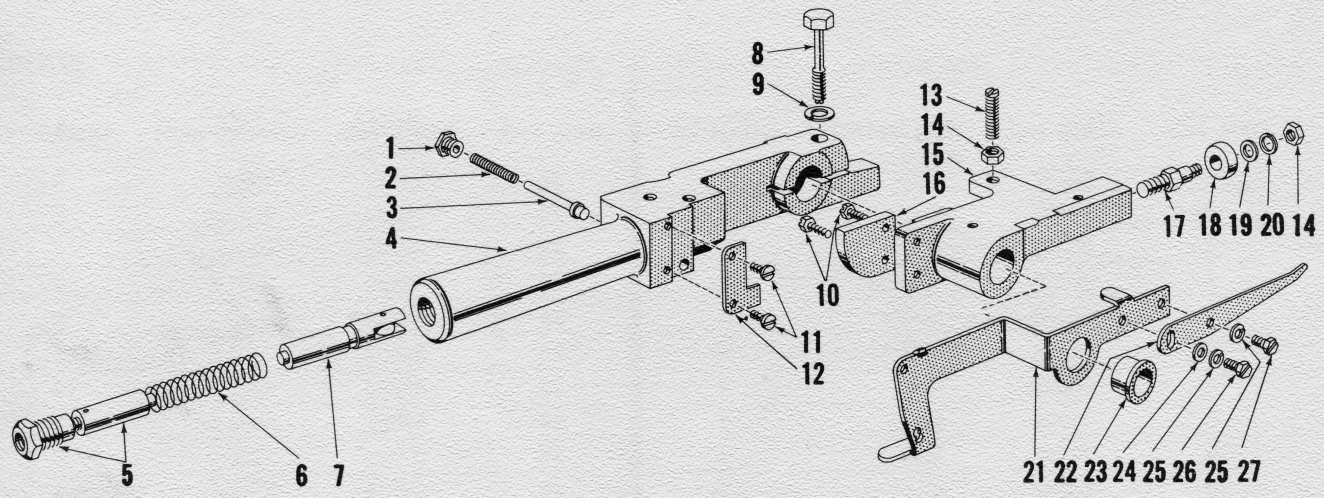
PARTS LIST

ITEM NO.	PARTS NO.	DESCRIPTION	QUANTITY
1	85737	Slide	1
2	85652	Screw	2
3	85649	Screw	4
4	80721	Washer	2
5	8543	Screw	6
6	2191	Lock Washer	4
7	5599	Nut	4
8	1298	Screw	2
9	71047	Shim	4
10	86280	Plate	1
11	85647	Keyboard Body	1
12	85654	Rod Keeper	1
13	85655	Screw	2
14	85694	Screw	2
15	85658	Post	1
16	85657	Spring	1
17	85738	Wedge	1
18	85653	Rod	1
19	85642	Rod	1
20	85631	Comb	1
21	85603	Cover	1
22	120552	Cover	2
23	85607	Plate	1
24	85606	Screw	2
25	1103	Screw	1
26	2669	Lock Washer	1
27	74036	Nut	1
28	75200	Screw	1
29	74252	Screw	2
30	73175	Lock Washer	2
31	123599	Screw	2
32	123584	Bushing	2
33	89234	Screw	4
34	2449	Lock Washer	2
35	125224	Nut	2
36	85605	Collar	2
37	85686	Key	12
38	89067	Plate	2
39	89068	Stud	2
40	6745	Screw	4
41	85614	Guide	1
42	3610	Spring	1
43	74692	Post	1
44	85683	Keyboard Base	1
45	85615	Push Rod	1
46	85602	Cover	1
47	86277	Post	1
48	85689	Dowel	2
49	85687	Screw	2
50	85688	Dowel	2
51	85701	Screw	2
52	85639	Keylever	30
53	85638	Keylever	31
54	85637	Keylever	15
55	85636	Keylever	15
56	86276	Post	1
57	86271	Screw	1
58	6746	Screw	2
59	7002	Washer	2
60	85730	Guide	1
61	85616	Bracket	1

ELEVATOR YIELD HANDLES

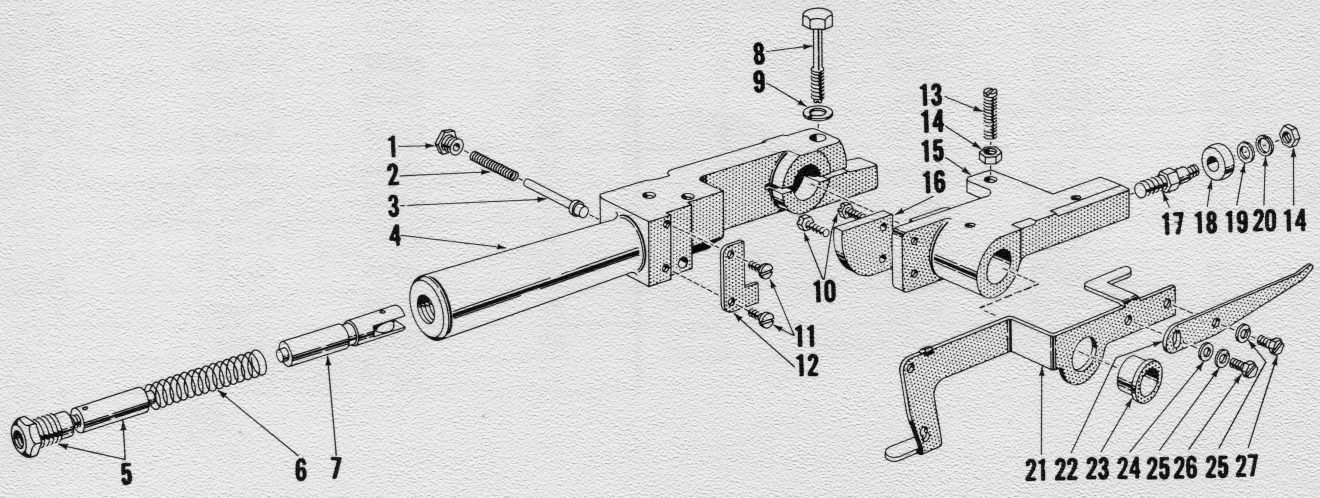
89786

USED WITH ALL TELETYPESETTER ADAPTER KEYBOARDS EXCEPT FOR LINOTYPE COMET.



123579

USED WITH TELETYPESETTER ADAPTER KEYBOARD FOR LINOTYPE COMET



PARTS LIST

89786

ITEM NO.	PART NO.	DESCRIPTION	QUANTITY
1	89343	Plug	1
2	89860	Spring	1
3	89341	Plunger	1
4	89340	Handle	1
5	89346	Spindle w/plug	1
6	85581	Spring	1
7	85580	Plunger	1
8	85579	Screw	1
9	2449	Lock Washer	1
10	74986	Screw	2
11	8543	Screw	2
12	85586	Plate	1
13	86208	Screw	1
14	112626	Nut	2
15	85587	Hub	1
16	85590	Cam	1
17	85589	Stud	1
18	85588	Roller	1
19	34432	Washer	1
20	2669	Lock Washer	1
21	89909	Trip Arm	1
22	89919	Arm Extension	1
23	85929	Bushing	1
24	7002	Washer	1
25	2191	Lock Washer	2
26	80444	Screw	1
27	74059	Screw	1

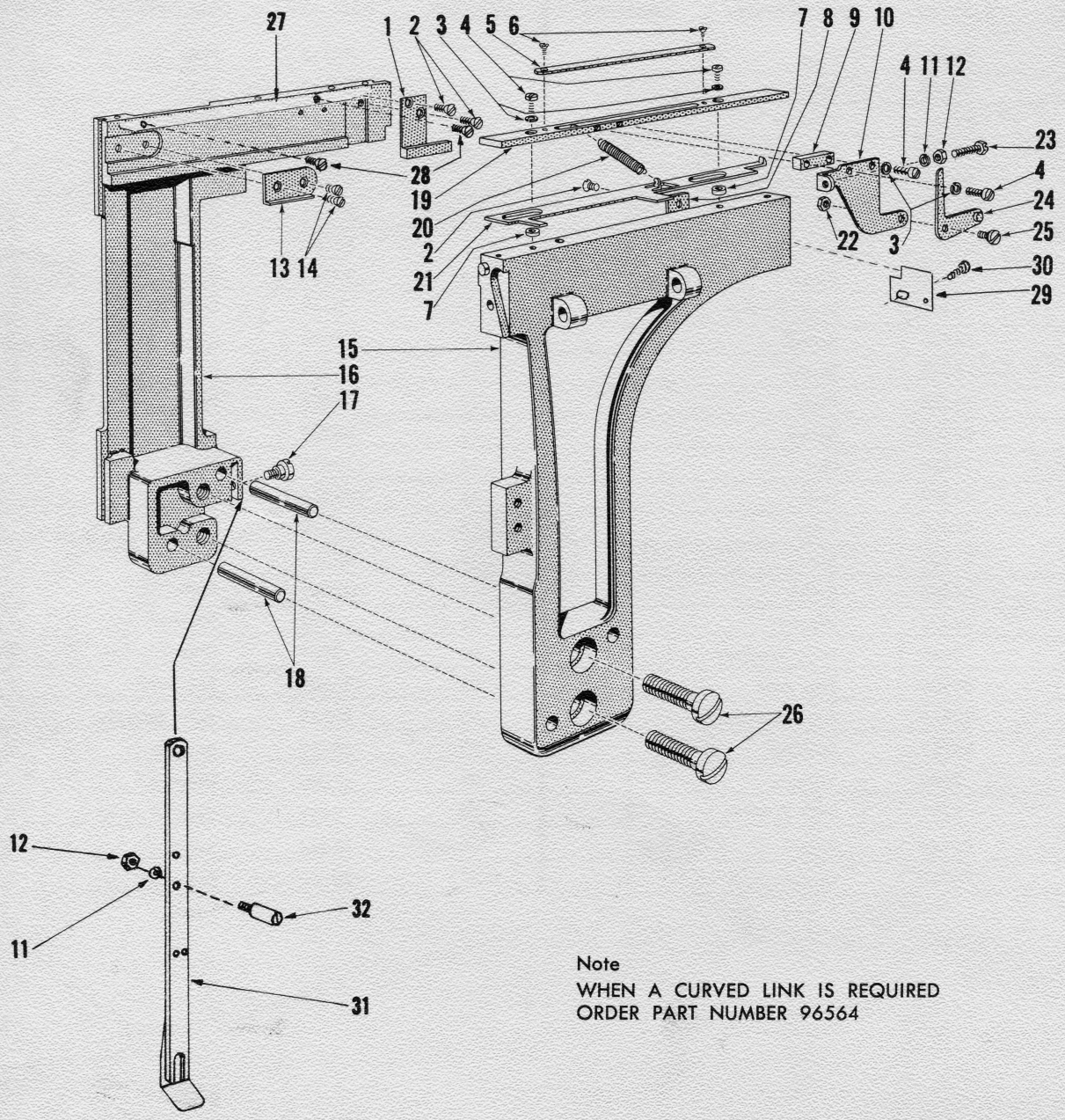
123579

ITEM NO.	PART NO.	DESCRIPTION	QUANTITY
1	89343	Plug	1
2	89860	Spring	1
3	89341	Plunger	1
4	123578	Handle	1
5	89346	Spindle w/plug	1
6	85581	Spring	1
7	85580	Plunger	1
8	85579	Screw	1
9	2449	Lock Washer	1
10	74986	Screw	2
11	8543	Screw	2
12	85586	Plate	1
13	86208	Screw	1
14	112626	Nut	2
15	123577	Hub	1
16	85590	Cam	1
17	85589	Stud	1
18	85588	Roller	1
19	34432	Washer	1
20	2669	Lock Washer	1
21	123585	Trip Arm	1
22	89919	Arm Extension	1
23	85929	Bushing	1
24	7002	Washer	1
25	2191	Lock Washer	2
26	80444	Screw	1
27	74059	Screw	1

LATERAL RAIL PARTS

103682

USED WITH TELETYPESETTER ADAPTER KEYBOARD FOR INTERTYPE.



Note
WHEN A CURVED LINK IS REQUIRED ORDER PART NUMBER 96564

103682

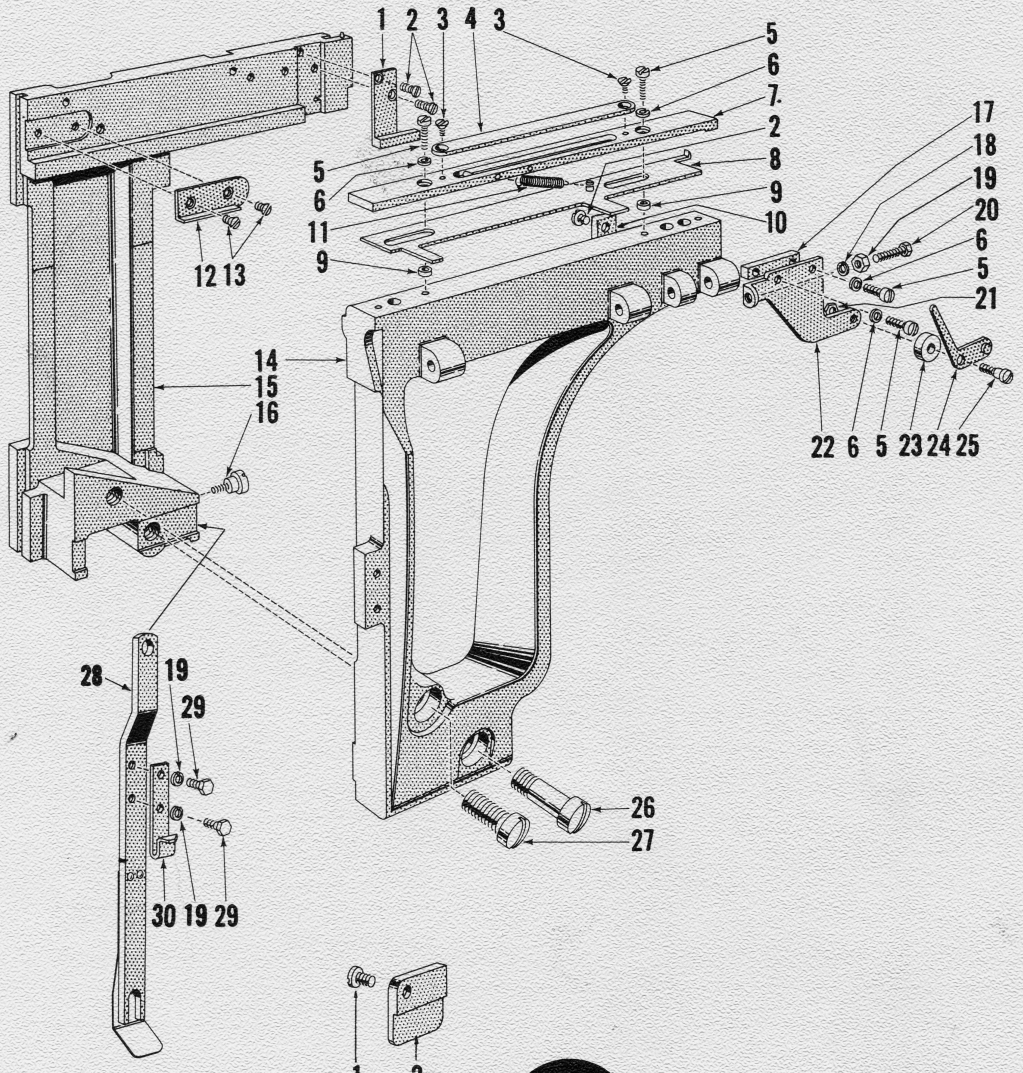
PARTS LIST

ITEM NO.	PART NO.	DESCRIPTION	QUANTITY
1	85945	Buffer Plate	1
2	70876	Screw	3
3	3640	Lock Washer	4
4	1168	Screw	4
5	89944	Cover	1
6	41364	Screw	2
7	85920	Spacer	2
8	104454	Buffer	1
9	89945	Spacer	1
10	89943	Bracket	1
11	2191	Lock Washer	2
12	3598	Nut	2
13	85913	Rail	1
14	1166	Screw	2
15	104453	Elevator Front Plate	1
16	104452	Elevator Back Plate	1
17	96569	Screw	1
18	104455	Dowel	2
19	89941	Rail Cap	1
20	49645	Spring	1
21	89967	Rail	1
22	3606	Nut	1
23	1029	Screw	1
24	86106	Bell Crank	1
25	1118	Screw	1
26	85946	Screw	2
27	132223	Back Plate Rail	1
28	132216	Screw	2
29	132224	Detaining Plate (Front)	1
30	132225	Screw	1
31	140837	Link, Assembly	1
32	140840	Stud	1

LATERAL RAIL PARTS

123752

USED WITH ALL TELETYPESETTER ADAPTER KEYBOARDS FOR LINOTYPE.



95227

MATRIX ALIGNER

USED ON ALL LINOTYPES EXCEPT COMET.

123752

PARTS LIST

ITEM NO.	PART NO.	DESCRIPTION	QUANTITY
1	103938	Buffer	1
2	70876	Screw	3
3	41364	Screw	2
4	89944	Cover Strip	1
5	1168	Screw	4
6	3640	Lock Washer	4
7	89939	Rail Cap	1
8	89967	Slide Rail	1
9	85920	Spacer	2
10	103939	Buffer	1
11	49645	Spring	1
12	85913	Rail	1
13	1166	Screw	2
14	103935	Plate	1
15	123753	Plate	1
16	96569	Screw	1
17	89945	Spacer	1
18	2191	Lock Washer	1
19	3598	Nut	3
20	1029	Screw	1
21	3606	Nut	1
22	89943	Bracket	1
23	80421	Spacer	1
24	86106	Bell Crank	1
25	1196	Screw	1
26	103937	Screw	1
27	85943	Screw	1
28	95564	Link, Assembly	1
29	76168	Screw	2
30	86012	Spring	1

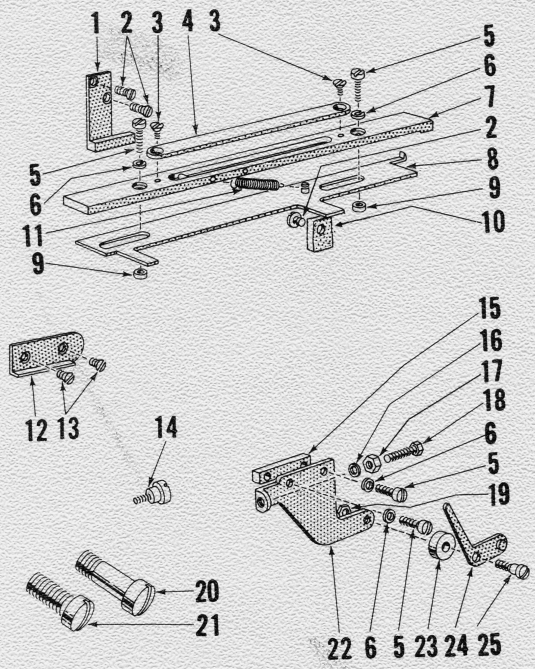
95227 MATRIX ALIGNER

1	95225	Screw	1
2	95226	Matrix Aligner	1

LATERAL RAIL SET OF PARTS

123926

USED WITH LINOTYPE COMET ASSEMBLY ELEVATOR.



PARTS LIST

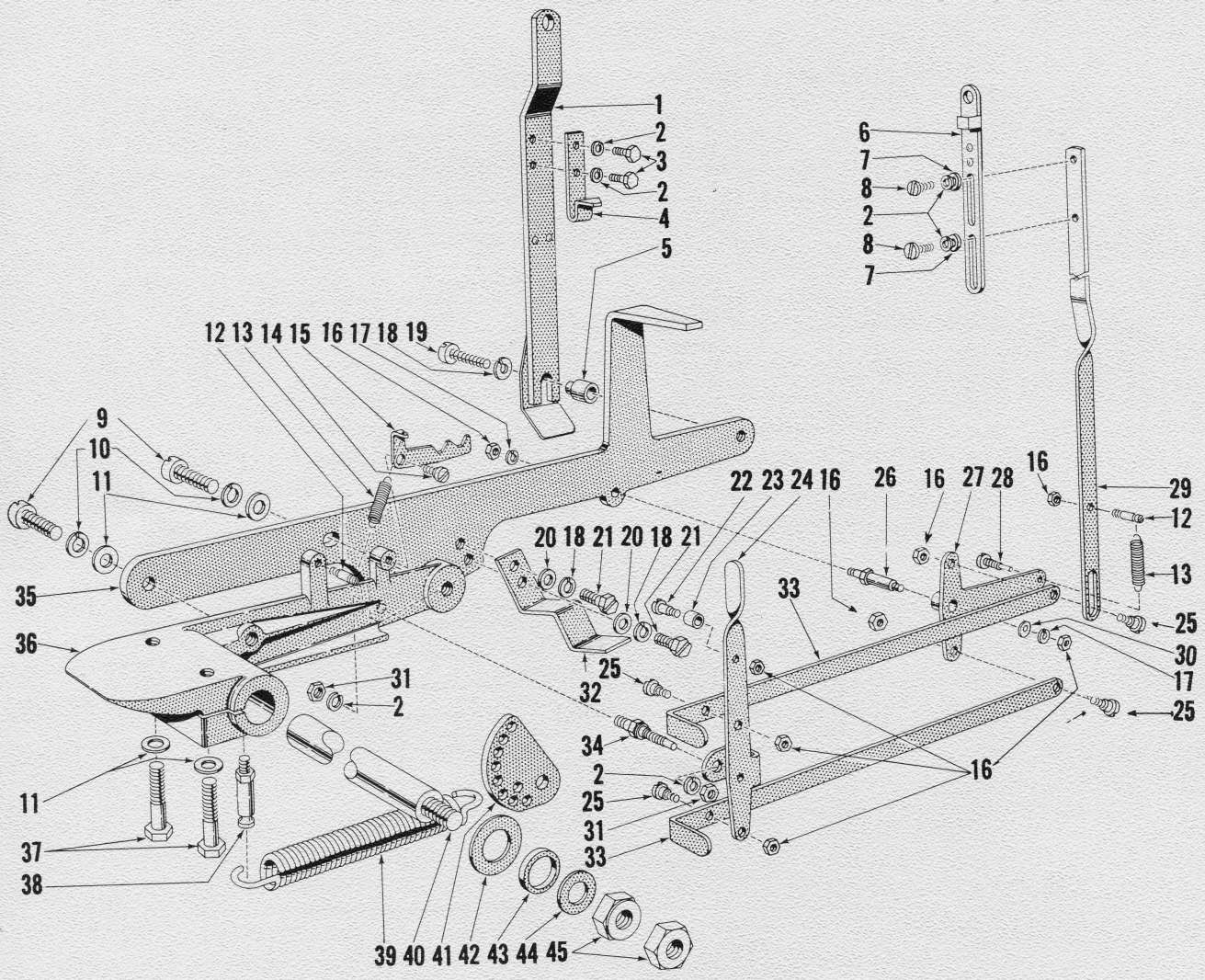


ITEM NO.	PART NO.	DESCRIPTION	QUANTITY
1	103938	Buffer	1
2	70876	Screw	3
3	41364	Screw	2
4	89944	Cover Strip	1
5	1168	Screw	4
6	3640	Lock Washer	4
7	89939	Rail Cap	1
8	89967	Slide Rail	1
9	85920	Spacer	2
10	103939	Buffer	1
11	49645	Spring	1
12	85913	Rail	1
13	1166	Screw	2
14	96569	Screw	1
15	89945	Spacer	1
16	2191	Lock Washer	1
17	3598	Nut	1
18	1029	Screw	1
19	3606	Nut	1
20	103937	Screw	1
21	85943	Screw	1
22	89943	Bracket	1
23	80421	Spacer	1
24	86106	Bell Crank	1
25	1196	Screw	1

ELEVATOR ARM AND ROD WITH LINKAGES

123555

USED WITH LINOTYPE COMET ADAPTER KEYBOARD.



ORIGINAL

123555

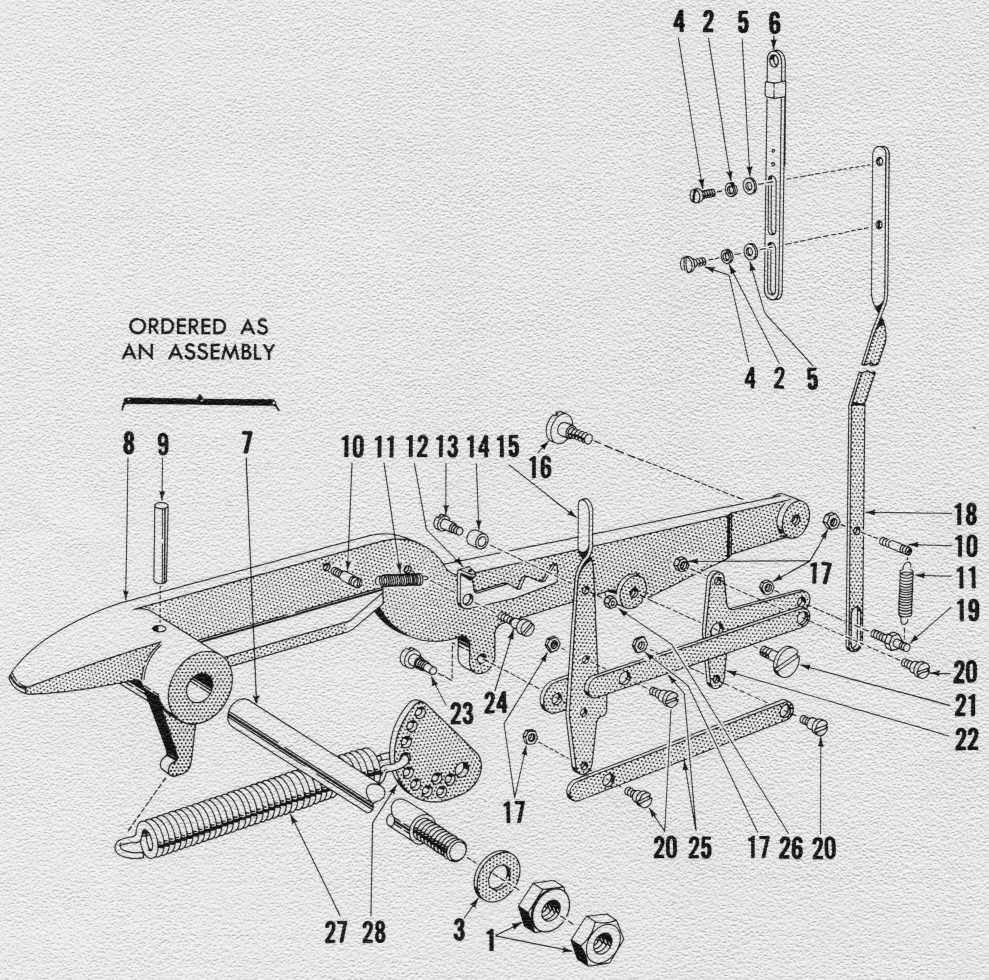
PARTS LIST

ITEM NO.	PART NO.	DESCRIPTION	QUANTITY
1	96564	Link .	1
2	2191	Lock Washer	6
3	76168	Screw	2
4	86012	Spring	1
5	123549	Spacer	1
6	86013	Link	1
7	7002	Washer	3
8	8543	Screw	2
9	85609	Screw	2
10	2449	Lock Washer	2
11	71858	Washer	4
12	72263	Post	2
13	34464	Spring	2
14	1196	Screw	1
15	85955	Detent	1
16	3598	Nut	8
17	41663	Washer	2
18	2669	Lock Washer	3
19	125211	Screw	1
20	34432	Washer	2
21	6810	Screw	2
22	125148	Screw	1
23	125698	Roller	1
24	85897	Lever	1
25	89005	Screw	4
26	123546	Stud	1
27	123551	Crank	1
28	123548	Spring Stud	1
29	123552	Link	1
30	119152	Washer	1
31	112626	Nut	2
32	123576	Latch	1
33	123544	Link	2
34	123545	Stud	1
35	123553	Arm	1
36	123554	Handle	1
37	101421	Screw	2
38	123658	Post	1
39	123558	Spring	1
40	123556	Shaft	1
41	91194	Plate	1
42	123657	Washer	1
43	123557	Spacer	1
44	4038	Washer	1
45	85595	Nut	2

ELEVATOR ARM AND ROD WITH LINKAGES

96565

USED WITH ALL TELETYPESETTER ADAPTER KEYBOARDS EXCEPT LINOTYPE COMET.



96565

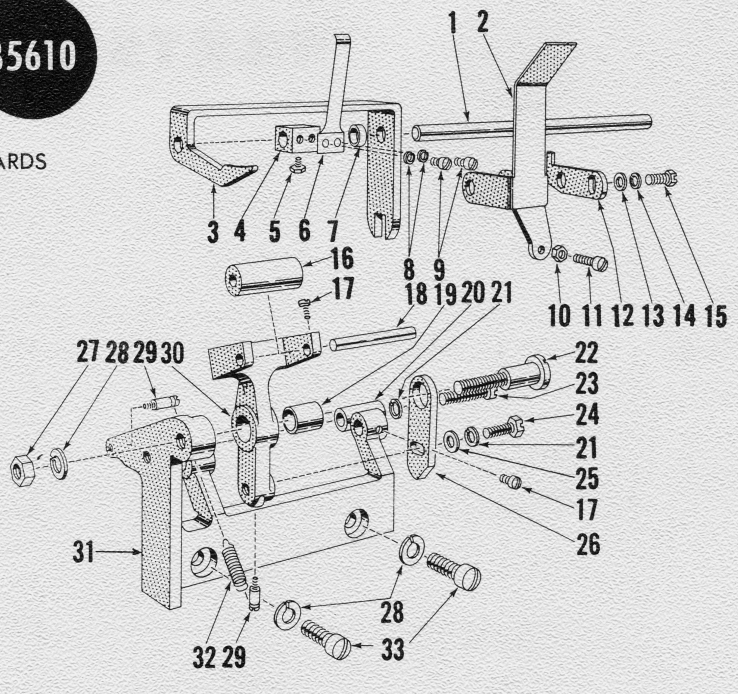
PARTS LIST

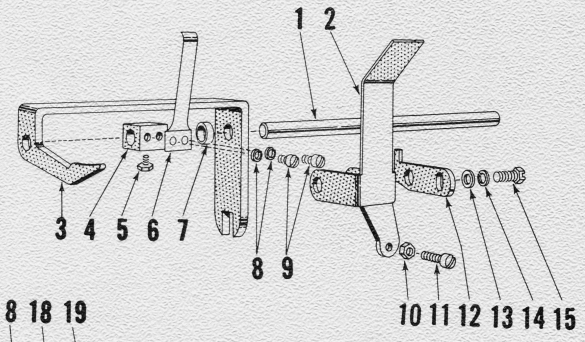
ITEM NO.	PART NO.	DESCRIPTION	QUANTITY
1	85595	Nut	2
2	2191	Lock Washer	2
3	4038	Washer	1
4	8543	Screw	2
5	7002	Washer	2
6	86013	Link	1
7	ORDER 85593	Arm & Rod with Pin	1
8	ORDER 85593	Arm & Rod with Pin	1
9	ORDER 85593	Arm & Rod with Pin	1
10	72263	Post	2
11	34464	Spring	2
12	85955	Detent	1
13	125148	Screw	1
14	125698	Roller	1
15	85897	Lever	1
16	74566	Screw	1
17	3598	Nut	6
18	85902	Link	1
19	76649	Stud	1
20	1118	Screw	4
21	70720	Screw	1
22	85898	Crank	1
23	1000	Screw	1
24	1196	Screw	1
25	85899	Link	2
26	3599	Nut	1
27	91195	Spring	1
28	91194	Plate	1

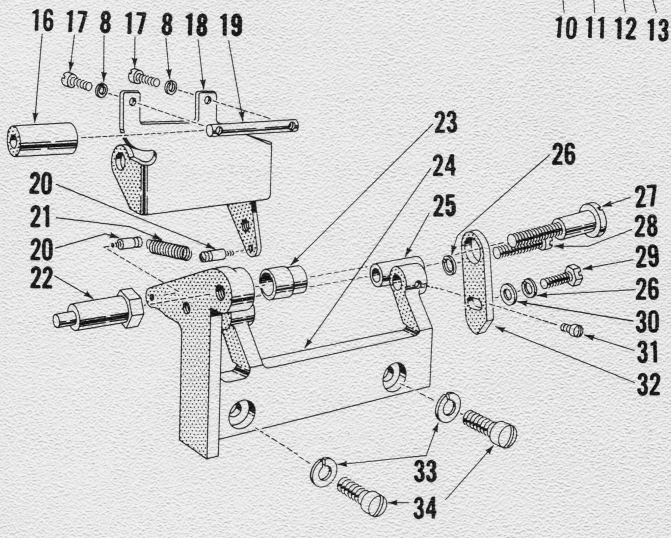
DELIVERY FOLLOWER PARTS

85610

USED WITH ALL TELETYPESETTER ADAPTER KEYBOARDS EXCEPT LINOTYPE COMET.







122803

USED WITH TELETYPESETTER ADAPTER KEYBOARD FOR LINOTYPE COMET

PARTS LIST

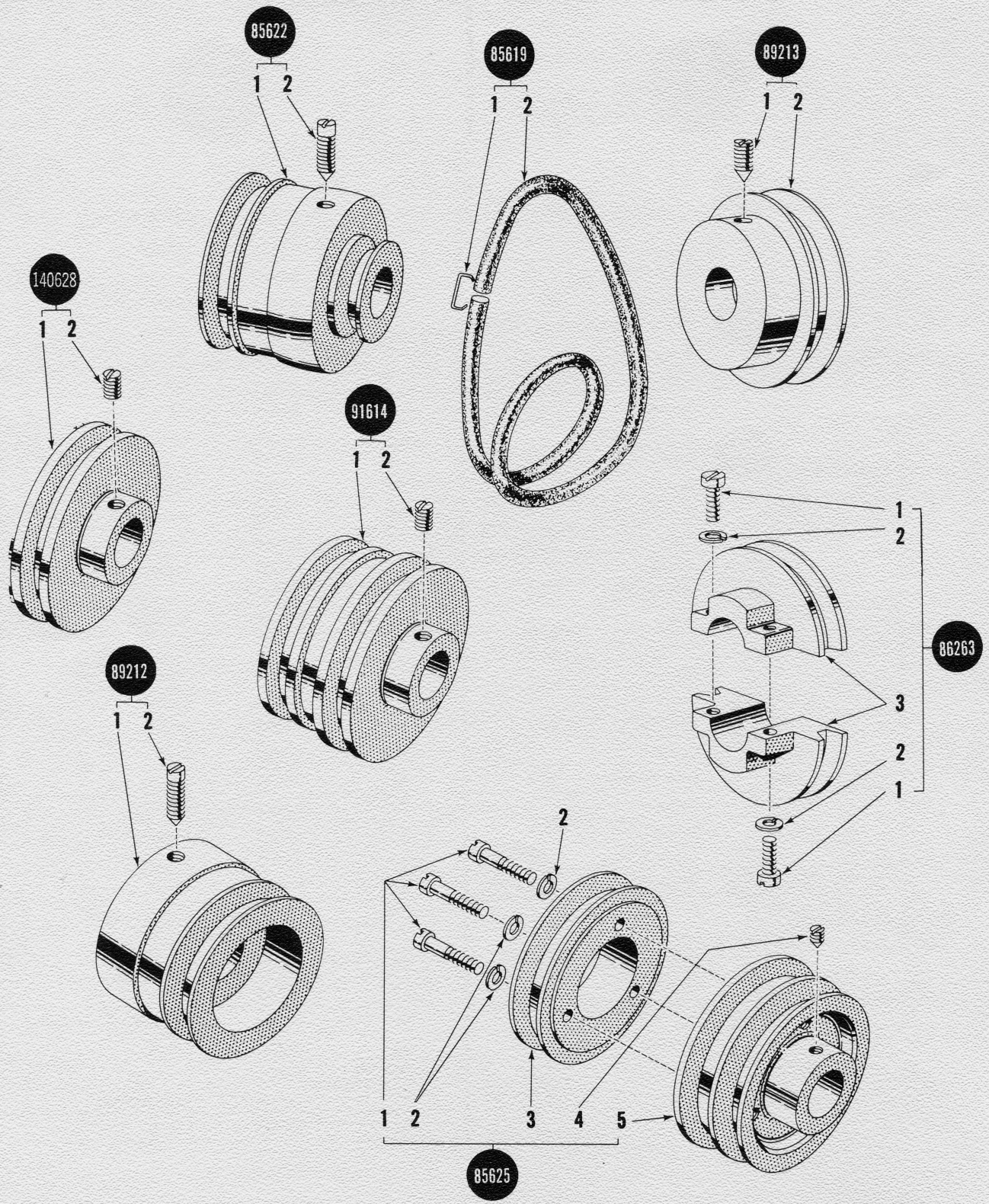
85610

ITEM NO.	PARTS NO.	DESCRIPTION	QUANTITY
1	85613	Shaft	1
2	86062	Latch	1
3	85612	Cam Bail	1
4	86064	Collar	1
5	76168	Screw	1
6	86065	Spring	1
7	86066	Spacer	1
8	3640	Lock Washer	2
9	125139	Screw	2
10	3598	Nut	1
11	1026	Screw	1
12	86063	Plate	1
13	7002	Washer	1
14	2191	Lock Washer	1
15	6746	Screw	1
16	7098	Roller	1
17	1161	Screw	2
18	76098	Shaft	1
19	85611	Bushing	1
20	76225	Collar	1
21	2669	Lock Washer	2
22	86015	Screw	1
23	1245	Screw	1
24	6745	Screw	1
25	34432	Washer	1
26	85729	Follower	1
27	125224	Nut	1
28	2449	Lock Washer	3
29	74692	Post	2
30	85728	Follower	1
31	85608	Bracket	1
32	125251	Spring	1
33	85609	Screw	2

122803

ITEM NO.	PARTS NO.	DESCRIPTION	QUANTITY
1	85613	Shaft	1
2	86062	Latch	1
3	85612	Cam Bail	1
4	86064	Collar	1
5	76168	Screw	1
6	86065	Spring	1
7	86066	Spacer	1
8	3640	Lock Washer	2
9	125139	Screw	2
10	3598	Nut	1
11	1026	Screw	1
12	86063	Plate	1
13	7002	Washer	1
14	2191	Lock Washer	1
15	6746	Screw	1
16	7098	Roller	1
17	1168	Screw	2
18	104414	Arm	1
19	122578	Shaft	1
20	74692	Post	2
21	125251	Spring	1
22	122580	Extension	1
23	122579	Bushing	1
24	85608	Bracket	1
25	76225	Stop Collar	1
26	2669	Lock Washer	2
27	86015	Screw	1
28	1245	Screw	1
29	6745	Screw	1
30	34432	Washer	1
31	1126	Screw	1
32	85729	Follower	1
33	2449	Lock Washer	2
34	85609	Screw	2

PULLEY PARTS



PARTS LIST

ITEM NO.	PART NO.	DESCRIPTION	QUANTITY
85622	Pulley (Assembly) flat belt drive for Intertype.		
1	85711	Pulley	1
2	85712	Screw	1
85619	Belt		
1	85714	Hook	1
2	85713	Belt	1
89213	Pulley (Assembly) for Intertype up to 8 lines per minute.		
1	86874	Screw	1
2	86786	Pulley	1
91614	Pulley (Assembly) for Intertypes with round belt distributor.		
1	91606	Pulley	1
2	91613	Screw	1
140628	Pulley (Assembly) for Intertypes over 8 lines per minute.		
1	140628	Pulley	1
2	91613	Screw	1
86263	Split Pulley (Assembly) for use on side magazine Linotype.		
1	8185	Screw	2
2	104451	Lock Washer	2
3	86263	Split Pulley	1
89212	Pulley (Assembly) for flat belt drive on old style Linotype.		
1	86299	Pulley	1
2	85712	Screw	1
85625	Pulley (Assembly) round belt drive for Linotype.		
1	83703	Screw	3
2	2449	Lock Washer	3
3	85716	Pulley	1
4	85717	Screw	1
5	85715	Pulley	1

NUMERICAL INDEX

PART NO.	DESCRIPTION	PAGE
TLK-1	Adapter Keyboard	3-4
TLK-2	Adapter Keyboard	5-6
TLK-4	Adapter Keyboard	7-8
TLK-5	Adapter Keyboard	9-10
TLK-7	Adapter Keyboard	11-12
TNK-1	Adapter Keyboard	1-2
1000	Screw (3/16" x 40 Shoulder)	24
1026	Screw (6-40 Shoulder)	26
1029	Screw (6-40 Hex)	16-18-20
1069	Screw (10-32 Shoulder)	28
1103	Screw (3/16" x 40 Shoulder)	2-4-6-8-10-12
1118	Screw (6/40 Shoulder)	16-24
1121	Screw (10-32 x 3/8)	2-4-6-8-10
1126	Screw (.150-32 x 5/8)	26
1161	Screw (6-40 x 1/4)	26
1166	Screw (4-36 x 1/4)	16-18-20
1168	Screw (4-40 x 5/16)	16-18-20-26
1196	Screw (6-40 Shoulder)	18-20-22-24
1222	Screw (2-56)	14
1245	Screw (10-32 x 1)	26
1298	Screw (8-32 x 1/4)	2-4-6-8-10-12
2191	Lock Washer	1 Thru 28
2449	Lock Washer	6-8-10-12-14-22-26-28
2669	Lock Washer	2-4-6-8-10-12-14-22-26
3598	Nut (6-40 Hex)	16-18-20-22-24-26
3599	Nut (4-40 Hex)	24
3606	Nut (6-40 Hex)	16-18-20
3610	Spring	2-4-6-8-10-12
3640	Lock Washer	16-18-20-26
4038	Washer	22
5599	Nut (8-32 Hex)	4-6-8-10-12
6745	Screw (10-32 x 1/2)	2-4-6-8-10-12-26
6746	Screw (6-40 x 5/16)	2-4-6-8-10-12-26
6810	Screw (10-32 x 3/8)	22
7002	Washer	2-4-6-8-10-12-14-22-24-26
7098	Roller	26
8185	Screw (1/4-20 x 3/4)	28
8543	Screw (6-40 x 1/4)	2-4-6-8-10-12-14-22-24
34432	Washer	14-22-26
34464	Spring	22-24
41364	Screw (3-48)	16-18-20
41663	Washer	22
49645	Spring	16-18-20
55397	Screw (14-24)	4
70720	Screw (10-32 Shoulder)	24
70876	Screw (4 x 48 9/32)	16-18-20
71047	Shim	4-6-8-10-12
71073	Washer	14
71858	Washer	22
72263	Post	22-24
73175	Lock Washer	2-4-6-8-10-12
74036	Nut (10-32 Special)	2-4-6-8-10-12
74059	Screw (640 x 7/32)	14
74252	Screw (3/4 x 32 Pilot)	2-4-6-8-10-12
74566	Screw (10-32 Shoulder)	24
74692	Post	2-4-6-8-10-12-26
74986	Screw (6-40 x 13/32)	14
75200	Screw (10-32)	2-4-6-8-10-12
76098	Shaft	26
76168	Screw (6-40 x 3/16)	18-22-26
76225	Collar	26
76649	Stud	24
80421	Spacer	18-20
80444	Screw (6-40 x 1/4)	14
80721	Washer	4-6-8-10-12
83703	Screw (1/4-20 x 1-1/4)	28
85565	Nut	28
85579	Screw (1/4-20 Hex)	14
85580	Plunger	14
85581	Spring	14
85586	Plate	14
85587	Hub	14
85588	Roller	14
85589	Stud	14
85590	Cam	14
85593	Arm & Rod w/Pin	24
85594	Bushing	2-4-6-8-10
85595	Nut (3/8-16)	22
85602	Cover	2-4-6-8-10-12
85603	Cover	2-4-6-8-10-12
85605	Collar	2-4-6-8-10-12
85606	Screw (3/8" x 16 x 1-1/4)	2-4-6-8-10-12
85607	Plate	2-4-6-8-10-12
85608	Bracket	26
85609	Screw (1/4-20 x 5/8)	22-26
85610	Delivery Follower Parts	25-26
85611	Bushing	26
85612	Cam Bail	26
85613	Shaft	26
85614	Guide	2-4-6-8-10-12-14-16-18-20
85615	Push Rod	2-4-6-8-10-12
85616	Bracket	2-4-6-10
85619	Belt	31
85620	Screw (1/4-24)	2
85622	Pulley	31
85625	Pulley	31
85630	Keyboard Body	2
85631	Comb	2-4-6-8-10-12
85632	Rod	2
85633	Rod Keeper	2
85634	Screw (4-48)	2
85636	Keylever	2-4-6-8-10-12
85637	Keylever	2-4-6-8-10-12
85638	Keylever	2-4-6-8-10-12
85639	Keylever	2-4-6-8-10-12
85642	Rod	2-4-6-8-10-12
85643	Guide	2
85646	Spring	2
85647	Keyboard Body	6-8-12
85649	Screw (8-32)	4-6-8-10-12
85652	Screw (8-32 Shoulder)	4-6-8-10-12
85653	Rod	4-6-8-10-12
85654	Rod Keeper	4-6-8-10-12
85655	Screw (4-48)	4-6-8-10-12
85657	Spring	4-6-8-10-12
85658	Post	4-6-8-10-12

NUMERICAL INDEX

PART NO.	DESCRIPTION	PAGE
85659	Keyboard Body	4
85660	Guide	4
85661	Bracket	8-12
85683	Keyboard Base	6-8-10-12
85686	Key	4-6-8-10-12
85687	Screw (3/8"-16)	4-6-8-10-12
85688	Dowel	4-6-8-10-12
85689	Dowel	4-6-8-10-12
85692	Bar	4
85694	Screw (314-24)	4-6-8-10-12
85699	Post	4-6
85700	Post	4-6
85701	Screw (3/8"-16)	4-6-8-10-12
85703	Base	2
85704	Post	2
85705	Post	2
85706	Screw (3/8" x 16)	2
85711	Pulley	28
85712	Screw (3/8" x 16)	28
85713	Belt	28
85714	Hook	28
85715	Pulley	28
85716	Pulley	28
85717	Screw (1/4"-24)	28
85728	Follower	26
85729	Follower	26
85730	Guide	2-4-6-8-10-12
85737	Slide	4-6-8-10-12
85738	Wedge	4-6-8-10-12
85897	Lever	22-24
85898	Crank	24
85899	Link	24
85902	Link	24
85913	Rail	16-18-20
85920	Spacer	16-18-20
85929	Bushing	14
85943	Screw (3/8-16)	18-20
85945	Buffer Plate	16
85946	Screw	16
85955	Detent	22-24
86008	Screw (8-32)	2
86012	Spring	18-22
86013	Link	22-24
86015	Screw (1/4-32)	26
86062	Latch	26
86063	Plate	26
86064	Collar	26
86065	Spring	26
86066	Spacer	26
86106	Bell Crank	16-18-20
86208	Screw (10-32)	14
86261	Bracket	
86262	Plate	
86263	Split Pulley	27 & 28
86271	Screw (3/8 x 16)	8-10-12
86276	Post	8-10-12
86277	Post	8-10-12
86280	Plate	4-6-8-10-12
86299	Pulley	28
86783	Elevator Arm & Rod	19-20
86786	Pulley	28
86874	Screw (3/8-16)	28
89005	Screw (6-40 Shoulder)	22
89067	Plate	6-8-10-12
89068	Stud	6-8-10-12
89212	Pulley	31
89213	Pulley	31
89214	Base	4
89234	Screw (5/16-18 x 1/2)	6-8-10-12
89340	Handle	14
89341	Plunger	14
89343	Plug	14
89346	Spindle w/Plug	14
89786	Elevator Yield Handle	13-14
89860	Spring	14
89909	Trip Arm	14
89919	Arm Extension	14
89939	Rail Cap	18-20
89941	Rail Cap	16
89943	Bracket	16-18-20
89944	Cover Strip	16-18-20
89945	Spacer	16-18-20
89967	Slide Rail	16-18-20
91194	Plate	22-24
91195	Spring	24
91606	Pulley	28
91613	Screw (3/8 x 16)	28
91614	Pulley	31
92540	Keyboard Body	10
92544	Stud	10
95225	Screw (4-48)	18
95226	Matrix Aligner	18
95227	Matrix Aligner	17-18
96564	Link	18-22
96565	Elevator Arm and Rod	23-24
96569	Screw (8-32 Shoulder)	16-18-20
98718	Washer	2-4
101421	Screw (1/4-20 x 1-1/4)	22
103682	Lateral Rail Parts	15-16
103935	Plate	18
103937	Screw (3/8"-16)	18-20
103938	Buffer	18-20
103939	Buffer	18-20
104414	Arm	26
104451	Lock Washer	28
104452	Elevator Back Plate	16
104453	Elevator Front Plate	16
104454	Buffer	16
104455	Dowel	16
112626	Nut (10-32)	14-22
119152	Washer	22
120552	Cover	2-4-6-8-10-12
121551	Screw (8-32 Hex)	2-4
122578	Shaft	26
122579	Bushing	26
122580	Extension	26

NUMERICAL INDEX

PART NO.	DESCRIPTION	PAGE
122803	Delivery Follower Parts	25-26
122817	Cable	14
123544	Link	22
123545	Stud	22
123546	Stud	22
123548	Spring Stud	22
123549	Spacer	22
123551	Crank	22
123552	Link	22
123553	Arm	22
123554	Handle	22
123555	Stud	21-22
123556	Shaft	22
123557	Spacer	22
123558	Spring	22
123576	Latch	22
123577	Hub	14
123578	Handle	14
123579	Elevator Yield Handle	13-14
123584	Bushing	12
123585	Trip Arm	14
123599	Screw (10-32)	12
123657	Washer	22
123658	Post	22
123752	Lateral Rail Parts	17-18
123753	Plate	18
123926	Lateral Rail Parts	19-20
125139	Screw (4-40 x 1/8)	26
125148	Screw (4-40)	22-24
125211	Screw (10-32 x 3/4)	22
125224	Nut (1/4-32)	6-8-10-12-26
125251	Spring	26
125698	Roller	22-24
125930	Lock Washer	
132216	Screw (4-48)	2-16
132217	Screw (8-32)	2
132221	Brass Plug	2
132223	Back Plate Rail	16
132222	Lock Screw (R.H.) (8-32)	2
132224	Detaining Plate (Front)	16
132225	Screw	16
140628	Pulley	28
140837	Link, Assembly	16
140840	Stud	16
151329	Switch	14